



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

650.0401
Job Sheet 197387



Part No: 650.0401

Job Qty: 5 pcs

Part Name: Pureair Fairing Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/5/19

Job Tracking No:

Due Date: 12/20/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV D Rev.D

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing	5 pcs	12/20/19		0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	DP DEC 20 2019
120	Packaging 2-1 - Receive - B4B	5 pcs	12/20/19		0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	DP DEC 20 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S242893



Part: 650.0401

Job No: 197387

Serial No/Batch: S242893

Revision:

Inspector:

Exp Date:

Instructions:

Date: 12/20/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130 QC 6	5 pcs	12/20/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	81
				QC 6 - 40	9-89
				QC 6 - 81	
					DEC 31 2019
140 Packaging 3-1 - Stock - B4B	5 pcs	12/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	5 pcs	12/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	JAN 03 2020
				QC 21 - SA - 53	DAS
					70
					9-89

Part Op 110 - Purchasing - Issue P/O: 1104527 Description: 650.0401 Supplier: FDC Certification of Conformity and process
 Descriptions: sheet from FDC is required.

120 - Receive & Inspect for Damage & Mat'l Certs - Ensure Certificate of Conformity & Process Sheet are attached

130 - QC6- All purchased or subcontracted products - Inspect as per Dwg 650.0401 Audit process sheet.

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

x5 Plus 05 July 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
650.0401P	AS350 Eaps Fairing Assembly	5 pcs (1 ea)	110-Purchasing	5242 891
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	650.0401P	5	0	0
Part Specifications				
Specifications could not be found.				

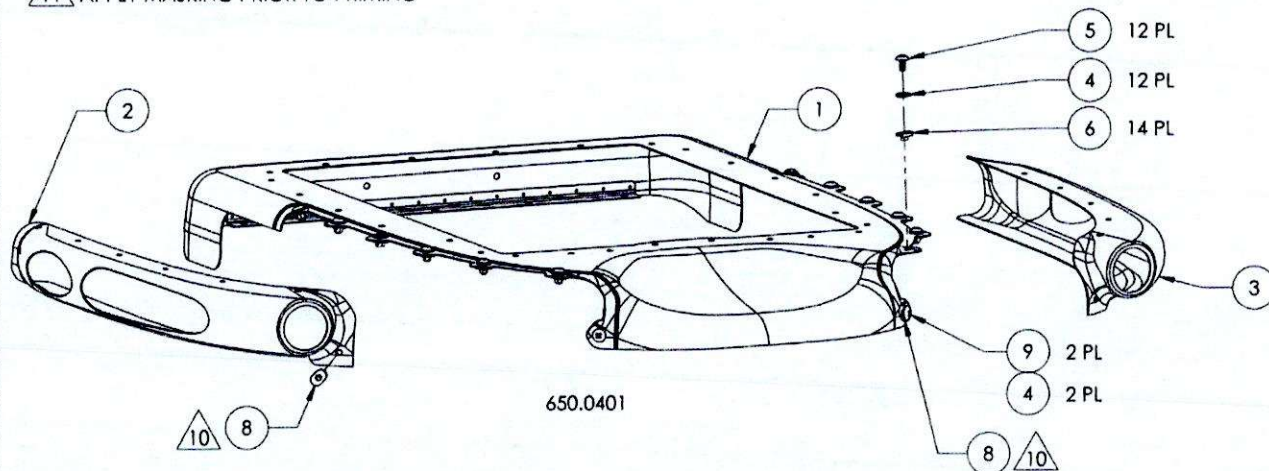
Plex 7/5/19 11:05 AM dart.lussier.patrick

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

NOTES:

1. IDENTIFY IAW MPP 120
2. MANUFACTURE IAW MPP 145
3. PART DIMENSIONS CONTROLLED BY 3D CAD MODEL
F/N 1 CONTROLLED BY "650.0410 FAIRING.SLDPRT", LAST MODIFIED: 7/24/13
F/N 2 CONTROLLED BY "650.0411 RIGHT EJECTOR COVER.SLDPRT", LAST MODIFIED: 7/24/13
F/N 3 CONTROLLED BY "650.0412 LEFT EJECTOR COVER.SLDPRT", LAST MODIFIED: 7/17/13
4. MATERIAL: GREY EPOXY SURFACE VEIL (AX-2140-50")
5. MATERIAL: COPPER LIGHTNING STRIKE PROTECTION 3CU-125A (05-02632)
6. MATERIAL: CARBON FIBER PREPREG
CARBON FIBER: ALDILA PREPREG SYSTEM 3K 2X2-FR250B-204/40-50"
7. CURE TEMPERATURE: 260°F FOR 4 HOURS, SEE DRAWING DETAILS ON SHEET 3 FOR LAYUP SCHEDULE
8. PRIME IAW MIL-PRF-85582, 5 MIL MAX, MASK NUTPLATE THREADS
9. MATERIAL: POLYCARBONATE
10. ATTACH F/N 8 TO F/N 2 OR 3 USING PLASTIC WELDER FROM VENDOR DEVCON
11. APPLY MASKING PRIOR TO PRIMING

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	07/25/13	J. GARDNER
A	INCORPORATED ECH 04075	11/27/13	P. BRAVO
B	INCORPORATED ECH 04110	12/17/13	P. BRAVO
C	INCORPORATED ECH 04027	04/18/14	P. BRAVO
D	INCORPORATED ECH 04330	04/08/15	P. BRAVO



QTY	F/N	P/N	DESCRIPTION	MATL	SPEC.
1	12				
1	11				
2	9	601.3803	SCREW	LN9038-05-16	
2	8	650.0415	SPACER		△△
14	6	601.3802	CLICK BOND, NUTPLATE	CB6014CR5M-1P	
12	5	601.3801	SCREW	LN9038-05-14	
14	4	601.3800	WASHER	BS4320-A5	
1	3	650.0412	LEFT EJECTOR COVER	△△△△	△△△△
1	2	650.0411	RIGHT EJECTOR COVER	△△△△	△△△△
1	1	650.0410	FAIRING	△△△△	△△△△
△	△	650.0401	AS350 EAPS FAIRING ASSY		
QTY	F/N	P/N	DESCRIPTION	MATL	SPEC.
1	12				
1	11				
2	9	601.3803	SCREW	LN9038-05-16	
2	8	650.0415	SPACER		△△
14	6	601.3802	CLICK BOND, NUTPLATE	CB6014CR5M-1P	
12	5	601.3801	SCREW	LN9038-05-14	
14	4	601.3800	WASHER	BS4320-A5	
1	3	650.0412	LEFT EJECTOR COVER	△△△△	△△△△
1	2	650.0411	RIGHT EJECTOR COVER	△△△△	△△△△
1	1	650.0410	FAIRING	△△△△	△△△△
△	△	650.0401	AS350 EAPS FAIRING ASSY		

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

AS350 EAPS FAIRING ASSY

SIZE CAD CODES DWO. NO. 650.0400
B 07/16/13
SCALE NONE SHEET 1 OF 4



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043927



Supplier: FDC002-VU
FDC Composites Inc.
45 Chemin de L'Aeroport, Local 26
St. Jean Sur Richelieu
QC
J3B 7B5 Canada
Phone: 450-357-1344 Ext 303
Fax: 450-357-1194

PO No: POHB043927

PO Date: 7/5/19

Due Date: 9/30/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price-(USD)	Extended Price
2	197385	650.0401P				AS350 Eaps Fairing Assembly	Firmed	-	11/5/19	3 pcs	0 pcs	3 pcs	\$2,270.00/pcs	\$6,810.00
							X3						NOV 04 2019	
8	197386	650.0401P				AS350 Eaps Fairing Assembly	Firmed	-	11/25/19	5 pcs	0 pcs	5 pcs	\$2,270.00/pcs	\$11,350.00
							X5						DEC 02 2019	
197387	650.0401P					AS350 Eaps Fairing Assembly	Firmed	-	12/20/19	5 pcs	0 pcs	5 pcs	\$2,270.00/pcs	\$11,350.00
							X5						DEC 20 2019	
5	202811	650.0401P				AS350 Eaps Fairing Assembly	Firmed	-	11/8/19	2 pcs	0 pcs	2 pcs	\$2,270.00/pcs	\$4,540.00
							X2						NOV 07 2019	
													Grand Total: \$34,050.00	



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043927



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 11/4/19 11:43 AM Dart.Guerin.Kimberley



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Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER

POHB043927



Supplier: FDC002-VU
FDC Composites Inc.
45 Chemin de L'Aéroport, Local 26
St. Jean Sur Richelieu
QC
J3B 7B5 Canada
Phone: 450-357-1344 Ext 303
Fax: 450-357-1194

PO No: POHB043927

PO Date: 7/5/19

Due Date: 9/30/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	197384	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	9/30/19	5 pcs	0 pcs	5 pcs	\$2,270.00/pcs	\$11,350.00
						X5		OCT 16 2019					DP
2	197385	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	10/28/19	5 pcs	0 pcs	5 pcs	\$2,270.00/pcs	\$11,350.00
						X3		NOV 04 2019					HC
3	197386	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	11/25/19	5 pcs	0 pcs	5 pcs	\$2,270.00/pcs	\$11,350.00
						X5		DEC 02 2019					HC
4	197387	650.0401P			AS350 Eaps Fairing Assembly	Firmed	-	12/20/19	5 pcs	0 pcs	5 pcs	\$2,270.00/pcs	\$11,350.00
Grand Total:												\$45,400.00	



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K6A 1K7
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PURCHASE ORDER POHB043927



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, likely of Patrick Lussier, is written over the signature line.

Plex 7/5/19 11:28 AM dart.lussier.patrick

FDC Composites inc.

45 chemin de l'Aéroport
Suite 26
Saint-Jean-sur-Richelieu, Québec J3B 7B5
Canada

Packing Slip

Packing Slip No.: 10394
Date: 2019-12-19
Page: 1

Sold to:	Ship to:
DAE-USD Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada	DAE-USD Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada
Order No.: HB043927	Sold By:
Shipped By:	Ship Date:
Tracking No.:	

Item No.	Unit	Description	Quantity
DAE008	Chaque	AS350 EAPS Fairing Assembly PO Item: HB043927/4 FDC ID: DAE009-130 2019-11-26 FDC ID: DAE010-132 2019-11-26 FDC ID: DAE011-134 2019-11-27 FDC ID: DAE009-131 2019-11-28 FDC ID: DAE010-134 2019-12-02 FDC ID: DAE011-135 2019-11-28 FDC ID: DAE009-132 2019-12-03 FDC ID: DAE010-135 2019-12-05 FDC ID: DAE011-136 2019-12-03 FDC ID: DAE009-133 2019-12-05 FDC ID: DAE010-133 2019-11-28 FDC ID: DAE011-137 2019-12-09 FDC ID: DAE009-134 2019-12-11 FDC ID: DAE010-136 2019-12-10 FDC ID: DAE011-138 2019-12-12	5
RECEIVED DEC 19 2019 DART AEROSPACE LTD.			
Comment:			



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CERTIFICATE OF CONFORMITY

Customer Name: Dart Aerospace.

Customer P/O Number: HB043927

Revision: NC

<u>PO Item</u>	<u>Qty</u>	<u>Part number ID</u>	<u>Description</u>	<u>Dwg number Assy</u>	<u>FDC ID</u>	<u>Lot</u>
4	5	650.0401P	AS350 Eaps Fairing assembly	650.0400 Rev D	✓ DAE009-130	2019-11-26
					✓ DAE010-132	2019-11-26
					✓ DAE011-134	2019-11-27
					✓ DAE009-131	2019-11-28
					✓ DAE010-134	2019-12-02
					✓ DAE011-135	2019-11-28
					✓ DAE009-132	2019-12-03
					✓ DAE010-135	2019-12-05
					✓ DAE011-136	2019-12-03
					DAE009-133	2019-12-05
					DAE010-133	2019-11-28
					DAE011-137	2019-12-09
					✓ DAE009-134	2019-12-11
					✓ DAE010-136	2019-12-10
					✓ DAE011-138	2019-12-12

I hereby certify that the workmanship, material and the processes used in the manufacture of the above part(s) supplied are in accordance with the requirements of the applicable Purchase Order.

Signature: _____

Marjorie
Marjorie Geoffrion, Quality Inspector

Date: 2019-12-18

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[illegible]